



STEEL DONE RIGHT.

The Right Steel. The Right Advice.
The Right Solutions.

PHOENIX
STEEL SERVICE, INC.
— STEEL DONE RIGHT —

IATF 16949:2016 and
ISO 9001:2015 CERTIFIED

GET STEEL DONE RIGHT.

Phoenix Steel Service provides you with the highest quality flat rolled steel available for your most demanding manufacturing applications.

You can count on us for slit coil, leveled sheets and blanks that fit your processes and perform perfectly, for service that quickly turns problems into cost effective solutions, and for confidence and peace of mind knowing that we'll handle it all.

We deliver much more than just steel: call on us to help you solve a variety of your business challenges. When you want more than just steel, call Phoenix Steel. The right steel. The right advice. The right solutions. **That's Steel Done Right.**

THE RIGHT STEEL.

Phoenix Steel maintains an extensive inventory of high quality hot rolled, cold rolled and coated steel in our 102,000 sq. ft. state-of-the-art processing facility. Phoenix consistently provides you with flat rolled steel that is just right for your job, right from the start.

Material is available to all appropriate ASTM standards and SAE chemical grades.

STOCK INVENTORY SPECS

COLD ROLLED	.015 - .130
HR AND HRPO	.042 - .500
COATED PRODUCTS	.015 - .130

Coated Products include Aluminized, Pre-Painted, Electro Galvanized, Hot Dipped Galvanized, and Galvannealed materials. See website for additional detail. Grades and gauges not listed are available upon inquiry.

PRODUCTS

- SHEETS
- BLANKS
- SLIT COIL

PROCESSING CAPABILITIES

PRO-ECO SLITTING LINES

MAXIMUM WIDTH:	74" INBOUND 72" OUTBOUND
GAUGE RANGE:	.015 MIN .250 MAX
MAXIMUM WEIGHT:	80,000# BOTH INBOUND AND OUTBOUND
MAXIMUM YIELD:	80,000 PSI @ .250 GAUGE
NUMBER OF CUTS:	21 @ .125 GAUGE
INSIDE DIAMETER:	20"- 24" BOTH INBOUND AND OUTBOUND
OUTSIDE DIAMETER:	84" MAXIMUM BOTH INBOUND AND OUTBOUND
SHAPE CORRECTION:	7 ROLL KOR-FLEX LEVELER (HEAVY GAUGE) 12 ROLL CORRECTIVE LEVELER (LIGHT GAUGE)

IOWA PRECISION BLANKING LINE

GAUGE:	.017" - .120"
ID:	20"/24"
COIL WEIGHT:	50,000 LB. MAX
WIDTH:	72" MAX
CUTS:	6 MAX, MIN 6" WIDE
LENGTH:	10" TO 168"
TYPICAL TOLERANCES:	+/- 1/32"

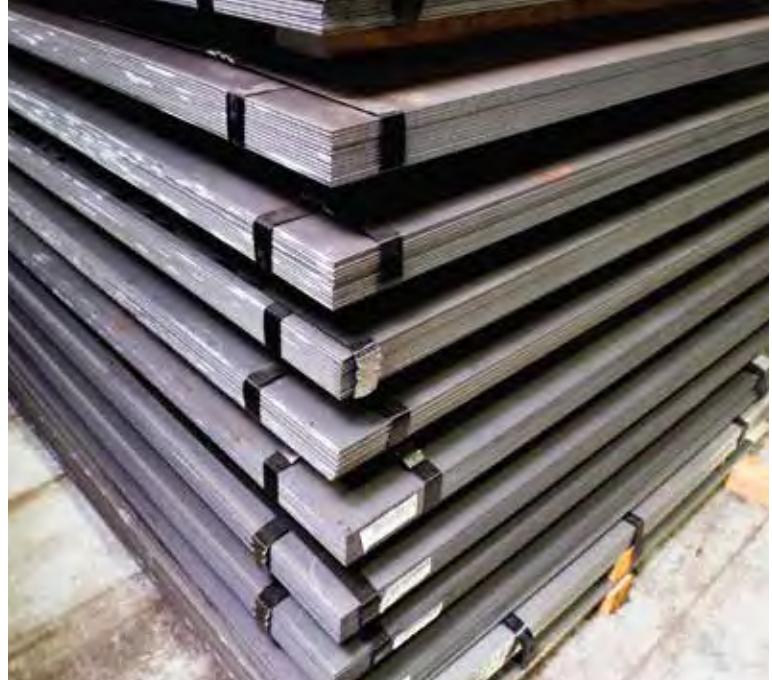
WYSONG SHEAR (1/4" X 10')

GAUGE:	.015" - .250"
SIZE:	.500" - 60" X 120"

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View our
in-line
shape
correction
video here!



THE RIGHT SOLUTIONS.

We solve problems.



Nobody has more expertise; nobody gives you better solutions, more accurate answers. We know flat rolled inside and out.

SOURCING & INVENTORY MANAGEMENT

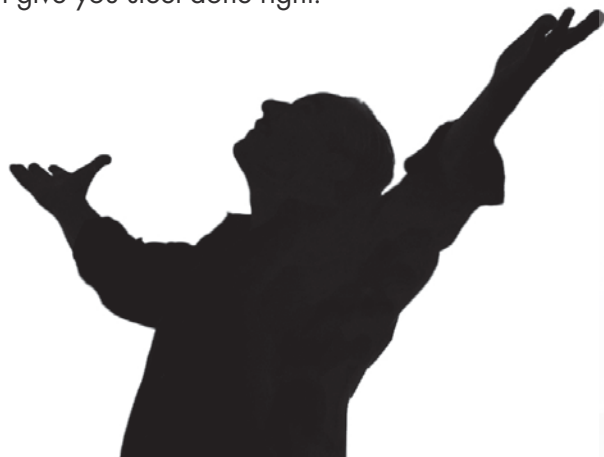
Phoenix manages metal like nobody's business. We seamlessly implement supply chain programs that ensure you get the material you need, when you need it. You'll benefit by greater forecasting flexibility, decreased freight costs, dramatically lower WIP cost, improved cash flow and best of all, no headaches since we handle the details.

ON STAFF METALLURGICAL EXPERTISE.

From steelmaking to forming to fabricating, Phoenix has a wealth of metallurgical experience we can put to work for you. We can evaluate chemistries, help adjust the melt at the mill and guide you to the best product for your specific application. Your products will perform predictably and process efficiently.

SOLUTIONS FOR FORMING ISSUES.

If you have a forming issue—small or large—we can help. From gauge tolerances to slit edge quality to finished part dimensions, we have the knowledge to help you resolve your toughest issues and make your operation run more effectively, with high yields. Give us your toughest problem part, we'll give you steel done right.

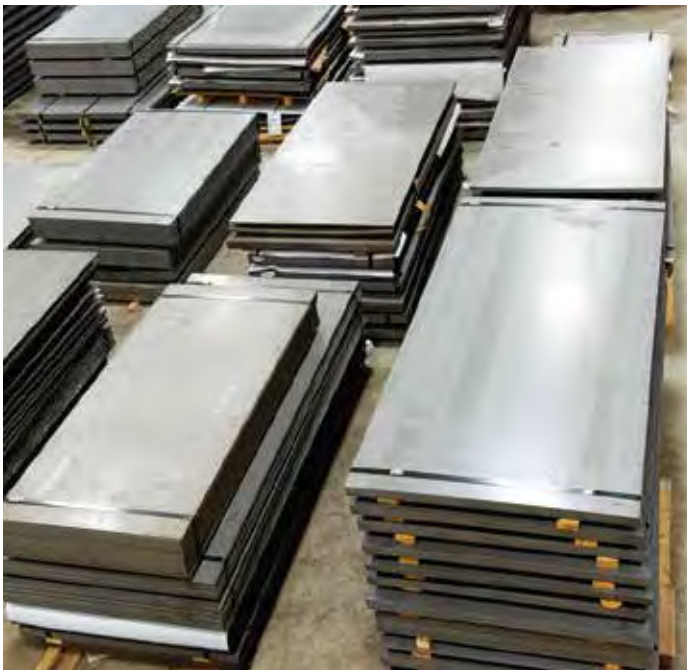




QUALITY THAT WILL HAVE YOU HUMMING.

Phoenix is **IATF 16949:2016 and ISO 9001:2015 CERTIFIED**. We are adept at meeting the rigorous quality and reporting demands of automotive and OEM customers.

When you buy from Phoenix, you always get steel that precisely matches your finished part specs and runs lights out on your lines. From the inline Kor-Flex and corrective levelers on our slitting lines to the digital tracking of every piece of steel, our meticulous attention to detail ensures that your steel is spot on and on time.



THROUGH-THE HOOPS SERVICE

Our goal: raise your expectations. Then exceed them.

Phoenix will go as far as you need us to go and then some to help you make a better product. Whether it's providing metallurgical advice on a grade selection, matching the right material to a new process, working the kinks out of your forming process to help increase yields, or sharing our knowledge of the market so you can buy smarter.

ONE CALL GETS IT DONE.

We will handle all the details, tackle all the heavy lifting and, above all, do things the right way.

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phoenixsteelservice.com

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THE RIGHT ADVICE.

Market info. Purchasing trends. Sourcing advice. What we know can help you buy smarter.

Knowledge is the key to buying smarter. The right information helps us all make better business decisions. With a broad and deep understanding of flat rolled steel, Phoenix Steel Service is in a unique position to provide you with knowledge that can benefit your business. By applying our expertise and experience to your business, we can help you better respond to market shifts, make more informed buying decisions, buy smarter, improve your margins and streamline your supply chain.

Our goal is to help you make your customers happier and your job easier.



LET US PROVE OUR METTLE

Phoenix Steel delivers much more than just steel: call on us to help you solve a variety of business challenges.

LET'S TALK

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